

CLAIMS:

1. A method of forming a laminated material comprising the steps of corrugating a paper sheet while applying a liner to at least one side of the corrugated paper sheet, said liner being a pre-made laminate of a paper backing and a polyester film having a first side which is metalized and a second side which is corona treated.

2. The method of Claim 1 wherein the polyester film is a biaxially oriented metalized polyester film.

3. The method of Claim 1 wherein the liner is preheated prior to its application to the paper sheet.

4. The method of Claim 1 wherein the liner is heated by heating rollers and adhered to the paper sheet using a corrugation adhesive.

5. The method of Claim 1 wherein the liner is laminated to one side of the paper sheet as the paper sheet is fed from a series of corrugating rollers.

6. A method of forming a laminated material comprising the steps of corrugating a paper sheet while applying a liner to at least one side of the corrugated paper sheet, said liner being a pre-made laminate of a paper backing and a polyester film having a first side which is metalized and a second side which is chemically treated.

7. The method of Claim 6 wherein the polyester film is a biaxially oriented metalized polyester film.

8. The method of Claim 6 wherein the liner is preheated prior to its application to the paper sheet.

9. The method of Claim 6 wherein the liner is heated by heating rollers and adhered to the paper sheet using a corrugation adhesive.

10. The method of Claim 6 wherein the liner is laminated to one side of the paper sheet as the paper sheet is fed from a series of corrugating rollers.

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